



INDU-FIL IF-115

INDUSTRIAL PRIMER



INDU-FIL IF-115 is a premium quality rust inhibitive Industrial Primer. **IF-115** has been formulated with premium ingredients to provide you with the ultimate performance for your industrial priming requirements. **IF-115** is a fast dry, single component system formulated for maintenance applications. It has been designed for use on surfaces where rust and corrosion resistance are crucial. **IF-115** is ready-to-spray, and is an easy to use primer. This primer will deliver excellent adhesion, and chemical resistance properties that you expect from an industrial primer. **IF-115** is designed to be applied over prepared substrates such as steel, aluminum, galvanized and bare metal. It is ideal for interior and exterior applications such as structural steel, machinery, buildings, piping, and industrial sites.

Colours: Gray, Black and White

Mix Ratio: None. Ready-To-Spray

Reducer: None.

Part No.	Description	Size	Units/Case
IF-115	INDU-FIL Industrial Primer, Gray	3.78 L/ 1 US Gallon	4
IF-115.5	INDU-FIL Industrial Primer, Gray	18.9 L/ 5 US Gallon	Ea.
IF-115.B	INDU-FIL Industrial Primer, Black	3.78 L/ 1 US Gallon	4
IF-115.5 B	INDU-FIL Industrial Primer, Black	18.9 L/ 5 US Gallon	Ea.
IF-115.W	INDU-FIL Industrial Primer, White	3.78 L/ 1 US Gallon	4
IF-115.5 W	INDU-FIL Industrial Primer, White	18.9 L/ 5 US Gallon	Ea.



Refer to Product Data Sheet (PDS) IF-115 for more information

FEATURES

Low V.O.C.
Interior & Exterior Use On Steel
Good Corrosion Resistance
Excellent Chemical Resistance
Fast Air Dry

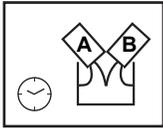
Formulated for Industrial Applications
No Critical Recoat Time
Excellent Adhesion Properties
Ideal for Structural Steel, Machinery, Equipment
Excellent Protection from Environmental Attack

PRODUCT DATA SHEET



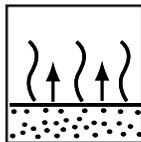
PDS Form:
IF115/CDAUS/0218_V04

POT LIFE:



Not Applicable

APPLICATION:



10 - 15 minutes
@ 25 °C/78 °F

Spray equipment must be purged with **TEC-105** Tool-Fil prior to use.

Apply 2 - 3 wet coats to prepared substrate.

Conventional Spray: Apply a wet first coat of **IF-115** Indu-Fil Primer. Allow a 10 - 15 minute flash time between coats at 25°C / 78°F, depending on shop conditions, before applying the next coat. Apply a wet second coat. If a third coat is required, wait 15 minutes before applying the third coat.

** For best results, refer to spray equipment manufacturer's recommendations for air pressures*

RECOMMENDED FILM BUILD & COVERAGE:

Total Dry Film Recommendation: 1.5 - 2.0 mils / 37.5 - 50.0 microns

Calculated Coverage: @ 1.0 mils DFT 598 ft² /USG
@ 25 microns DFT 14.6 m² /L

DRY TIME:



Dry Time @ 21 °C / 70 °F, with 50% Relative Humidity

Dry To Touch: 20 - 25 Minutes

Tack Free: 30 - 35 Minutes

To Recoat: 45 Minutes

Hard: 3 Hours





PDS Form:
IF115/CDAUS/0218_V04

TECHNICAL INFORMATION:

Appearance:	Gray, Black or White Liquid
Finish:	Low Gloss
% Solids By Weight:	53 ± 2
Specific Gravity:	1.201 - 1.263
Weight Per Gallon:	4.54 - 4.78 kg / 10.02 - 10.54 lbs
Pot Life:	Not Applicable
Mix Ratio:	Ready-to-Spray

SAFETY & HANDLING:

Important: For Industrial Use Only by trained professionals using proper safety equipment. Prior to using be sure to read and understand the warnings of this product and all products it may require, since the mixture will have the hazards of all its components. Observe all precautions for all components. Use only with adequate ventilation and wear the appropriate safety equipment. Refer to Safety Data Sheet (SDS) for more and current information regarding this product and handling instructions.

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